

INTERNATIONAL STANDARD



INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Centre drills for centre holes without protecting chamfers — Type A

Forets à centrer pour centres sans chanfrein de protection — Type A

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FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

Prior to 1972, the results of the work of the Technical Committees were published as ISO Recommendations; these documents are now in the process of being transformed into International Standards. As part of this process, Technical Committee ISO/TC 29 has reviewed ISO Recommendation R 866 and found it technically suitable for transformation. International Standard ISO 866 therefore replaces ISO Recommendation R 866-1968 to which it is technically identical.

ISO Recommendation R 866 was approved by the Member Bodies of the following countries :

Austria	India	Portugal
Belgium	Israel	South Africa, Rep. of
Canada	Italy	Spain
Chile	Japan	Sweden
Czechoslovakia	Korea, Rep. of	Switzerland
Egypt, Arab Rep. of	Netherlands	Turkey
France	New Zealand	U.S.S.R.
Hungary	Poland	

The Member Bodies of the following countries expressed disapproval of the Recommendation on technical grounds :

Ireland
United Kingdom*
Yugoslavia

The Member Bodies of the following countries disapproved the transformation of ISO/R 866 into an International Standard :

Hungary
Poland
Sweden

* Subsequently, this Member Body approved the Recommendation.